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## **TECHNICAL DATA SHEET (TDS)**

<b>Product Name</b>	<b>GRAPESEED OIL</b>
<b>Botanical Name</b>	Vitis vinifera
<b>Product Code</b>	PCO4019
<b>CAS #</b>	8024-22-4 ; 84929-27-1
<b>EINECS #</b>	287-896-9 ; 284-511-6
<b>INCI Name</b>	Vitis vinifera (Grape) Seed Oil

<b>Part Used</b>	Seeds
<b>Extraction Method</b>	Cold Pressed
<b>Quality</b>	100% Pure and Natural

<b><u>PROPERTIES</u></b>	<b><u>SPECIFICATIONS</u></b>
<b>Appearance</b>	Pale yellow to light green colored liquid
<b>Odour</b>	Characteristic mild odour
<b>Refractive Index</b>	1.472 - 1.477 @ 20°C
<b>Specific Gravity (g/mL)</b>	0.910 - 0.930 @ 20°C
<b>Saponification Value (mgKOH/g)</b>	180 - 200
<b>Peroxide Value (meq O<sub>2</sub>/kg)</b>	Less than 5.0
<b>Iodine Value (g I<sub>2</sub>/100g)</b>	115 - 145
<b>Free Fatty Acids (% oleic)</b>	Less than 0.5
<b>Acid Value (mgKOH/g)</b>	Less than 1.0
<b>Solubility</b>	Soluble in cosmetic esters and fixed oils; Insoluble in water

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### **FATTY ACID COMPOSITION:**

<b><u>FATTY ACID</u></b>	<b><u>C-CHAIN</u></b>	<b><u>SPECIFICATIONS (%)</u></b>
<b>Palmitic Acid</b>	C16:0	5.50 – 11.00
<b>Palmitoleic Acid</b>	C16:1 (n-7)	Maximum 1.20
<b>Stearic Acid</b>	C18:0	3.00 – 6.00
<b>Oleic Acid</b>	C18:1 (n-9)	12.00 – 28.00
<b>Linoleic Acid</b>	C18:2 (n-6)	58.00 – 78.00
<b>Alpha-Linolenic Acid</b>	C18:3 (n-3)	Maximum 1.00

<b><u>MICROBIAL ANALYSIS</u></b>	<b><u>SPECIFICATIONS</u></b>	<b><u>STANDARDS</u></b>
<b>Aerobic Mesophilic Bacterial Count</b>	< 100 CFU/g	ISO 21149
<b>Yeast and Mould</b>	< 10 CFU/g	ISO 16212
<b>Candida albicans</b>	ABSENT / 1g	ISO 18416
<b>Escherichia coli</b>	ABSENT / 1g	ISO 21150
<b>Pseudomonas aeruginosa</b>	ABSENT / 1g	ISO 22717
<b>Staphylococcus aureus</b>	ABSENT / 1g	ISO 22718

<b><u>HEAVY METAL TESTS</u></b>	<b><u>SPECIFICATIONS</u></b>	<b><u>STANDARDS</u></b>
<b>Lead: Pb (mg/kg or ppm)</b>	< 10 ppm	na
<b>Arsenic: As (mg/kg or ppm)</b>	< 2 ppm	na
<b>Mercury: Hg (mg/kg or ppm)</b>	< 1 ppm	na

### **STABILITY AND STORAGE:**

Keep in tightly closed container in a cool and dry place, protected from sunlight. When stored for more than 24 months, quality should be checked before use.

**As it is electronically generated document, hence no signature required.**

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